

# Separation Through Dialysis

Dialysis is a widely used separation method. An example is hemodialysis, where membranes are used as artificial kidneys for people with renal failure. Other applications include the recovery of caustic colloidal hemicellulose during viscose manufacturing as well as the removal of alcohol from beer (Ref. 1).

In the dialysis process specific components are preferentially transported through a membrane. The process is diffusion-driven, that is, components diffuse through a membrane due to concentration differences between the dialysate and the permeate sides of the membrane. Separation between solutes is achieved as a result of the different diffusion rates across the membrane, which arise from differences in molecular size and solubility.

This example examines a process aimed at lowering the concentration of a contaminant component in an aqueous product stream. The dialysis equipment is made of a hollow fiber module, where a large number of hollow fibers act as the membrane. It focuses on the transport of the contaminant in the hollow fiber and through its wall.

Figure 1 shows a diagram of the hollow fiber assembly within a dialysis module where the dialysate flows inside while the permeate flows on the outside in a co-current manner. The contaminant is transported through the fiber walls to the permeate side. Species with a higher molecular weight are retained in the dialysate side, due to their low solubility and diffusivity through the membrane.

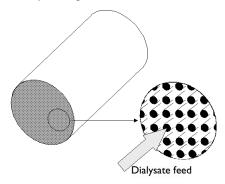


Figure 1: The hollow fiber assembly in a dialysis module.

This example models a piece of hollow fiber through which the dialysate flows with a fully developed laminar parabolic velocity profile. The fiber is surrounded by a permeate that flows laminarly in the same direction as the dialysate. The dialysate, the permeate, and the membrane are all examined in the results. The model domain is shown in Figure 2. Here, the angular gradients are considered negligible, so an axisymmetric approximation can be used.

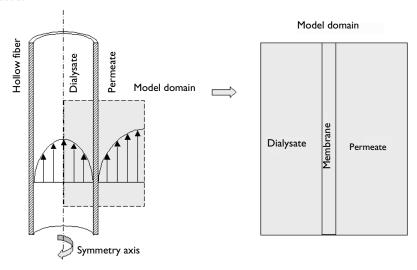


Figure 2: Illustrations of the hollow fiber setup with the dialysate and permeate, and of the model domain.

You can draw a hexagonal-shaped unit cell of the fiber assembly as in Figure 3:

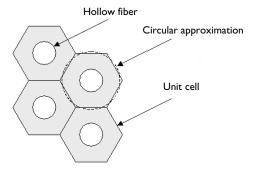


Figure 3: Hexagonal-shaped unit cell of the fiber assembly.

As a simplification, the hexagon is approximated as a circle in the model.

The contaminant is transported by diffusion and convection within the two liquids, whereas diffusion is the only transport mechanism through the membrane. The mass transport is modeled with the Transport of Diluted Species interface. To analyze the convective flux, the Laminar Flow interface is used, assuming that the flow is laminar.

The contaminant must dissolve into the membrane in order to be transported through it. The interface conditions between the liquids and the membrane are described by the dimensionless partition coefficient *K*:

$$K = \frac{c_2^{\rm d}}{c_1^{\rm d}} = \frac{c_3^{\rm p}}{c_4^{\rm p}} \tag{1}$$

where  $c_i$  denotes the concentration of the contaminant (SI unit: mol/m<sup>3</sup>). The subscripts and superscripts describe the location in the dialysis fiber as displayed in Figure 4. This figure also shows a schematic concentration profile.

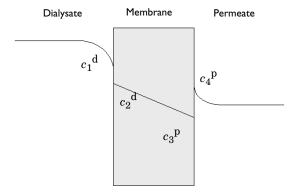


Figure 4: The concentration profile across the membrane (see Equation 1). Note that there are discontinuities in the concentration profile at the membrane boundaries.

To obtain a well-posed problem, an appropriate set of boundary conditions must be defined. Figure 5 displays the boundaries that need to be accounted for. Note that the concentration is discontinuous at the membrane-liquid interfaces; boundary conditions need to be set on both sides of the interface. Equation 1 is implemented at each of the two boundaries using a Partition Condition node. In addition to prescribing the concentration ratio, this node ensures that the mass flux is identical on both sides of the interface.

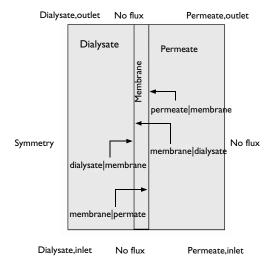


Figure 5: The boundaries accounted for in the model.

Danckwerts' inflow conditions are set at the inlet to the dialysate and permeate. At the outlet, the convective contribution to the mass transport is assumed to be much larger than the diffusive contribution and is modeled by setting outflow conditions. Symmetry applies at the leftmost boundary for this axisymmetric model geometry, and no flux is set at the membrane edges and the rightmost boundary, since no species pass these.

SUMMARY OF INPUT DATA

The input data are listed in the table:

PROPERTY	VALUE	DESCRIPTION		
D	10 <sup>-9</sup> m <sup>2</sup> /s	Diffusion coefficient, liquids		
$D_{ m m}$	10 <sup>-9</sup> m <sup>2</sup> /s	Diffusion coefficient, membrane		
$R_{ m hf}$	0.2 mm	Inner radius, hollow fiber		
$L_{ m m}$	0.28 mm	Thickness, membrane		
$L_{ m pc}$	0.7 mm	Width, concentric permeate channel		
H	21 mm	Length, fiber		
$U_{ m ave\_dia}$	0.5 mm/s	Average velocity, dialysate		
$U_{ m ave\_per}$	0.8 mm/s	Average velocity, permeate		
K	0.7	Partition coefficient		
$c_0$	I M	Inlet concentration, dialysate		

#### Results and Discussion

The surface plot in Figure 6 visualizes the concentration distribution throughout the three model domains in 3D: the dialysate liquid inside the hollow fiber (nearest the center), the membrane, and the permeate liquid outside the hollow fiber. As the plot shows, the concentration inside the hollow fiber decreases markedly over the first 10 mm from the inlet. The contaminant transport, starting from the dialysate inlet, is shown in detail in Figure 7. In this figure the radial direction has been rescaled for clarity. Streamlines of the total flux of the contaminant is plotted, with arrows separated by a fixed time interval. Observing the number of arrows inside the membrane, it is evident that the time for the transport across the membrane increases with the downstream distance. This occurs since the driving force, the concentration difference between the dialysate and the permeate side, decreases with the downstream direction.

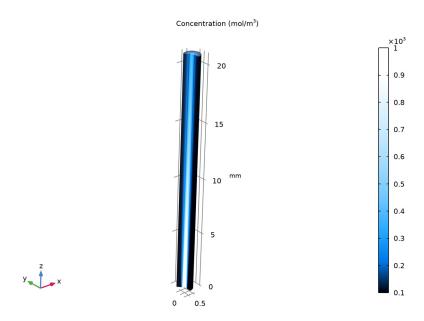


Figure 6: Concentration in the three domains using a revolution dataset.

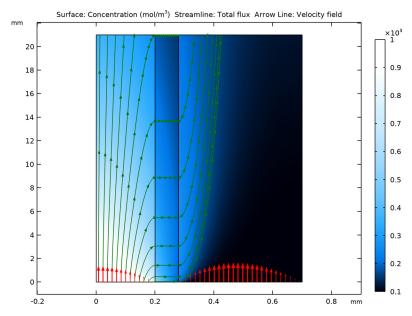


Figure 7: Contaminant development using a scaled radial direction. The streamlines show the total flux with arrows positioned using a fixed time interval.

Concentration jumps arise at the boundaries between the domains. This is shown in Figure 8 where the concentration profile at the middle of the fiber length is plotted along the radius of the model geometry.

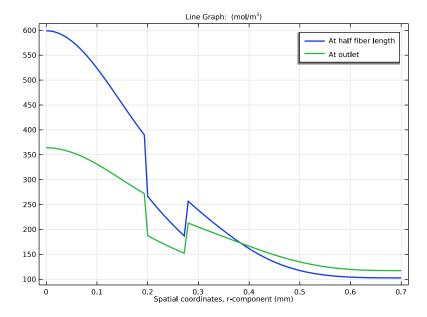


Figure 8: Concentration across the three domains at the middle of the fiber length and at the outlet.

#### References

- 1. M. Mulder, Basic Principles of Membrane Technology, 2nd ed., Kluwer Academic Publishers, 1998.
- 2. R.B. Bird, W.E. Stewart, and E.N. Lightfoot, Transport Phenomena, John Wiley & Sons, 1960.

**Application Library path:** Chemical\_Reaction\_Engineering\_Module/ Mixing\_and\_Separation/dialysis

From the File menu, choose New.

#### NEW

In the New window, click Model Wizard.

#### MODEL WIZARD

- I In the Model Wizard window, click 2D Axisymmetric.
- 2 In the Select Physics tree, select Chemical Species Transport> Transport of Diluted Species (tds).
- 3 Click Add.
- 4 In the Select Physics tree, select Fluid Flow>Single-Phase Flow>Laminar Flow (spf).
- 5 Click Add.
- 6 Click Study.
- 7 In the Select Study tree, select General Studies>Stationary.
- 8 Click Done.

#### ROOT

Load parameters from a text-file.

#### **GLOBAL DEFINITIONS**

#### Parameters 1

- I In the Model Builder window, under Global Definitions click Parameters I.
- 2 In the Settings window for Parameters, locate the Parameters section.
- 3 Click Load from File.
- 4 Browse to the model's Application Libraries folder and double-click the file dialysis parameters.txt.

Draw the geometry and make selections.

#### GEOMETRY I

- I In the Model Builder window, under Component I (compl) click Geometry I.
- 2 In the Settings window for Geometry, locate the Units section.
- 3 From the Length unit list, choose mm.

## Rectangle I (r I) I In the Geometry toolbar, click Rectangle. 2 In the Settings window for Rectangle, locate the Size and Shape section. 3 In the Width text field, type Rhf. 4 In the **Height** text field, type H. 5 Click | Build Selected. 6 Click the Zoom Extents button in the Graphics toolbar. Rectangle 2 (r2) I In the Geometry toolbar, click Rectangle. 2 In the Settings window for Rectangle, locate the Size and Shape section. 3 In the Width text field, type Lm. 4 In the **Height** text field, type H. **5** Locate the **Position** section. In the **r** text field, type Rhf. 6 Click **P** Build Selected. **7** Click the **Zoom Extents** button in the **Graphics** toolbar. Rectangle 3 (r3) I In the Geometry toolbar, click Rectangle. 2 In the Settings window for Rectangle, locate the Size and Shape section. **3** In the **Width** text field, type Lpc. 4 In the **Height** text field, type H. **5** Locate the **Position** section. In the **r** text field, type Rhf+Lm. 6 Click | Build Selected. **7** Click the **Zoom Extents** button in the **Graphics** toolbar. Form Union (fin)

- I In the Model Builder window, click Form Union (fin).
- 2 In the Settings window for Form Union/Assembly, click | Build Selected.

#### Dialysate and Permeate

- I In the Geometry toolbar, click \( \frac{1}{2} \) Selections and choose Explicit Selection.
- 2 In the Settings window for Explicit Selection, type Dialysate and Permeate in the Label text field.
- **3** On the object fin, select Domains 1 and 3 only.

#### Membrane

- I In the Geometry toolbar, click \( \frac{1}{2} \) Selections and choose Explicit Selection.
- 2 In the Settings window for Explicit Selection, type Membrane in the Label text field.
- **3** On the object **fin**, select Domain 2 only.

Model transport by convection and diffusion in the dialysate and permeate, and diffusion in the membrane.

#### TRANSPORT OF DILUTED SPECIES (TDS)

Transport Properties - Dialysate and Permeate

- I In the Model Builder window, under Component I (compl)> Transport of Diluted Species (tds) click Transport Properties 1.
- 2 In the Settings window for Transport Properties, type Transport Properties -Dialysate and Permeate in the Label text field.
- 3 Locate the Convection section. From the u list, choose Velocity field (spf).
- **4** Locate the **Diffusion** section. In the  $D_{
  m c}$  text field, type D.

Transport Properties - Membrane

- I In the Physics toolbar, click **Domains** and choose **Transport Properties**.
- **2** Select Domain 2 only.
- 3 In the Settings window for Transport Properties, type Transport Properties -Membrane in the Label text field.
- **4** Locate the **Diffusion** section. In the  $D_{\rm c}$  text field, type Dm.

#### Initial Values 1

- I In the Model Builder window, click Initial Values I.
- 2 In the Settings window for Initial Values, locate the Initial Values section.
- 3 In the c text field, type c0 dia.

#### Initial Values 2

- I Right-click Component I (compl)>Transport of Diluted Species (tds)>Initial Values I and choose **Duplicate**.
- **2** Select Domain 3 only.
- 3 In the Settings window for Initial Values, locate the Initial Values section.
- **4** In the *c* text field, type c0\_per.

#### Inflow I

- I In the Physics toolbar, click Boundaries and choose Inflow.
- 2 Select Boundary 2 only.
- 3 In the Settings window for Inflow, locate the Concentration section.
- **4** In the  $c_{0,c}$  text field, type c0\_dia.
- 5 Locate the Boundary Condition Type section. From the list, choose Flux (Danckwerts).

#### Inflow 2

- I In the Physics toolbar, click Boundaries and choose Inflow.
- 2 Select Boundary 8 only.
- 3 In the Settings window for Inflow, locate the Concentration section.
- **4** In the  $c_{0,c}$  text field, type co\_per.
- 5 Locate the Boundary Condition Type section. From the list, choose Flux (Danckwerts).

#### Outflow I

- I In the Physics toolbar, click Boundaries and choose Outflow.
- 2 Select Boundaries 3 and 9 only.

Add a Partition Condition feature to implement the concentration ratio at the dialysatemembrane interface.

#### Partition Condition I

- I In the Physics toolbar, click Boundaries and choose Partition Condition.
- 2 Select Boundary 4 only.
- 3 In the Settings window for Partition Condition, locate the Partition Condition section.
- **4** In the  $K_c$  text field, type K.

Note that up and downside for the concentration are indicated in the **Graphics window**. The arrow, situated on the selected boundary, points from the downside into the upside. In this case let the membrane side correspond to the upside to achieve the desired condition.

Add another **Partition Condition** feature to implement the concentration ratio at the permeate-membrane interface.

#### Partition Condition 2

I In the Physics toolbar, click Boundaries and choose Partition Condition.

2 Select Boundary 7 only.

Use the Reverse direction check box to make the membrane side correspond to the upside also for this condition.

- 3 In the Settings window for Partition Condition, locate the Partition Condition section.
- **4** Find the **Boundary normal** subsection. Select the **Reverse direction** check box.
- **5** In the  $K_c$  text field, type K.

#### ADD MATERIAL

- I In the Home toolbar, click **Add Material** to open the Add Material window.
- 2 Go to the Add Material window.
- 3 In the tree, select Liquids and Gases>Liquids>Water.
- 4 Click Add to Component in the window toolbar.
- 5 In the Home toolbar, click **‡ Add Material** to close the **Add Material** window.

#### LAMINAR FLOW (SPF)

- I In the Model Builder window, under Component I (compl) click Laminar Flow (spf).
- 2 In the Settings window for Laminar Flow, locate the Domain Selection section.
- 3 From the Selection list, choose Dialysate and Permeate.

#### Inlet 1

- I In the Physics toolbar, click Boundaries and choose Inlet.
- 2 Select Boundary 2 only.
- 3 In the Settings window for Inlet, locate the Boundary Condition section.
- 4 From the list, choose Fully developed flow.
- 5 Locate the Fully Developed Flow section. In the  $U_{\mathrm{av}}$  text field, type Uave\_dia.

#### Inlet 2

- I In the Physics toolbar, click Boundaries and choose Inlet.
- 2 Select Boundary 8 only.
- 3 In the Settings window for Inlet, locate the Boundary Condition section.
- 4 From the list, choose Fully developed flow.
- **5** Locate the **Fully Developed Flow** section. In the  $U_{\rm av}$  text field, type Uave\_per.

#### Outlet I

- I In the Physics toolbar, click Boundaries and choose Outlet.
- **2** Select Boundaries 3 and 9 only.

- 3 In the Settings window for Outlet, locate the Pressure Conditions section.
- 4 Select the Normal flow check box.

#### MESH I

#### Mapped I

In the Mesh toolbar, click Mapped.

#### Distribution I

- I Right-click Mapped I and choose Distribution.
- **2** Select Boundaries 1, 4, 7, and 10 only.
- 3 In the Settings window for Distribution, locate the Distribution section.
- 4 From the Distribution type list, choose Predefined.
- 5 In the Number of elements text field, type 250.
- 6 In the Element ratio text field, type 25.

#### Distribution 2

- I In the Model Builder window, right-click Mapped I and choose Distribution.
- **2** Select Boundaries 5 and 6 only.
- 3 In the Settings window for Distribution, locate the Distribution section.
- 4 From the Distribution type list, choose Predefined.
- 5 In the Number of elements text field, type 7.
- 6 In the Element ratio text field, type 2.
- 7 Select the Symmetric distribution check box.

#### Distribution 3

- I Right-click Mapped I and choose Distribution.
- 2 Select Boundaries 2 and 3 only.
- 3 In the Settings window for Distribution, locate the Distribution section.
- 4 From the Distribution type list, choose Predefined.
- 5 In the Number of elements text field, type 20.
- 6 In the Element ratio text field, type 2.

#### Distribution 4

- I Right-click Mapped I and choose Distribution.
- **2** Select Boundary 9 only.

- 3 Click the Zoom Extents button in the Graphics toolbar.
- **4** Select Boundaries 8 and 9 only.
- 5 In the Settings window for Distribution, locate the Distribution section.
- **6** From the **Distribution type** list, choose **Predefined**.
- 7 In the Number of elements text field, type 30.
- 8 In the Element ratio text field, type 3.
- **9** Select the **Reverse direction** check box.

Solve the model in two steps. First, the Laminar Flow interface and thereafter the Transport of Diluted Species interface.

#### STUDY I

Laminar Flow

- I In the Model Builder window, under Study I click Step I: Stationary.
- 2 In the Settings window for Stationary, type Laminar Flow in the Label text field.
- 3 Locate the Physics and Variables Selection section. In the table, clear the Solve for check box for Transport of Diluted Species (tds).

Transport of Diluted Species

- I In the Study toolbar, click Study Steps and choose Stationary>Stationary.
- 2 In the Settings window for Stationary, type Transport of Diluted Species in the **Label** text field.
- 3 Locate the Physics and Variables Selection section. In the table, clear the Solve for check box for Laminar Flow (spf).

Concentration (tds)

- I In the **Study** toolbar, click **Compute**.
- 2 Click the Show More Options button in the Model Builder toolbar.
- 3 In the Show More Options dialog box, in the tree, select the check box for the node Results>Views.
- 4 Click OK.

View 2D 2

In the Model Builder window, under Results right-click Views and choose View 2D.

Axis

I In the Model Builder window, expand the View 2D 2 node, then click Axis.

- 2 In the Settings window for Axis, locate the Axis section.
- 3 From the View scale list, choose Manual.
- 4 In the x scale text field, type 25.
- 5 Click the Zoom Extents button in the Graphics toolbar.

#### Concentration (tds)

- I In the Model Builder window, under Results click Concentration (tds).
- 2 In the Settings window for 2D Plot Group, locate the Plot Settings section.
- 3 From the View list, choose View 2D 2.
- 4 In the Concentration (tds) toolbar, click Plot.

#### Surface I

- I In the Model Builder window, expand the Concentration (tds) node, then click Surface I.
- 2 In the Settings window for Surface, locate the Coloring and Style section.
- 3 Click Change Color Table.
- 4 In the Color Table dialog box, select Aurora>JupiterAuroraBorealis in the tree.
- 5 Click OK.
- **6** Click the **Zoom Extents** button in the **Graphics** toolbar.

#### Streamline I

- I In the Model Builder window, click Streamline I.
- 2 In the Settings window for Streamline, locate the Streamline Positioning section.
- 3 From the Positioning list, choose On selected boundaries.
- **4** In the **Number** text field, type 13.
- **5** Locate the **Selection** section. Click to select the **Activate Selection** toggle button.
- **6** Select Boundary 2 only.
- 7 Locate the Coloring and Style section. Find the Point style subsection. From the Arrow distribution list, choose Equal time.
- 8 From the Arrow length list, choose Normalized.
- **9** Select the **Scale factor** check box. In the associated text field, type 2.
- 10 From the Color list, choose Custom.
- II On Windows, click the colored bar underneath, or if you are running the crossplatform desktop — the **Color** button.
- 12 Click Define custom colors.

13 Set the RGB values to 9, 118, and 9, respectively.

14 Click Add to custom colors.

**IS** Click **Show color palette only** or **OK** on the cross-platform desktop.

Arrow Line 1

In the Model Builder window, right-click Concentration (tds) and choose Arrow Line.

Selection 1

- I In the Model Builder window, right-click Arrow Line I and choose Selection.
- **2** Select Boundaries 2 and 8 only.

Arrow Line 1

- I In the Model Builder window, click Arrow Line I.
- 2 In the Settings window for Arrow Line, click Replace Expression in the upper-right corner of the Expression section. From the menu, choose Component I (compl)>Laminar Flow> Velocity and pressure>u,w - Velocity field.
- 3 Locate the Arrow Positioning section. In the Number of arrows text field, type 39.
- 4 Locate the Coloring and Style section.
- **5** Select the **Scale factor** check box. In the associated text field, type 1400.

Concentration 2D Revolution

- I In the Model Builder window, under Results click Concentration, 3D (tds).
- 2 In the Settings window for 3D Plot Group, type Concentration 2D Revolution in the Label text field.
- **3** Locate the **Plot Settings** section. Clear the **Plot dataset edges** check box.

Surface I

- I In the Model Builder window, expand the Concentration 2D Revolution node, then click Surface 1.
- 2 In the Settings window for Surface, locate the Coloring and Style section.
- 3 Click Change Color Table.
- 4 In the Color Table dialog box, select Aurora>JupiterAuroraBorealis in the tree.
- 5 Click OK.

If necessary, the view angle of the plot can be adjusted with the mouse.

Concentration 2D Revolution

- I Click the Zoom Extents button in the Graphics toolbar.
- 2 In the Model Builder window, click Concentration 2D Revolution.
- 3 In the Concentration 2D Revolution toolbar, click Plot.

#### Surface

- I In the Model Builder window, expand the Velocity (spf) node, then click Surface.
- 2 In the Settings window for Surface, locate the Coloring and Style section.
- 3 Click Change Color Table.
- 4 In the Color Table dialog box, select Wave>Wave in the tree.
- 5 Click OK.

Visualize the pressure contours in the dialysate and permeate separately.

#### Selection 1

- I In the Model Builder window, expand the Pressure (spf) node.
- 2 Right-click Contour and choose Selection.
- **3** Select Domain 3 only.

#### Contour

- I In the Model Builder window, click Contour.
- 2 In the Settings window for Contour, locate the Levels section.
- 3 In the Total levels text field, type 20.

#### Contour 2

Right-click Contour and choose Duplicate.

#### Selection I

- I In the Model Builder window, expand the Contour 2 node, then click Selection I.
- 2 In the Settings window for Selection, locate the Selection section.
- 3 Click Clear Selection.
- 4 Select Domain 1 only.
- 5 In the Pressure (spf) toolbar, click  **Plot**.
- **6** Click the **Zoom Extents** button in the **Graphics** toolbar.

#### Velocity 2D Revolution

I In the Model Builder window, under Results click Velocity, 3D (spf).

2 In the Settings window for 3D Plot Group, type Velocity 2D Revolution in the Label text field.

#### Surface

- I In the Model Builder window, expand the Velocity 2D Revolution node, then click Surface.
- 2 In the Settings window for Surface, locate the Coloring and Style section.
- 3 Click Change Color Table.
- 4 In the Color Table dialog box, select Wave>Wave in the tree.
- 5 Click OK.

Create cut lines at two locations along the fiber length to illustrate the concentration jump between the domains in Figure 8.

#### Cut Line 2D I

- I In the Results toolbar, click Cut Line 2D.
- 2 In the Settings window for Cut Line 2D, locate the Line Data section.
- 3 In row Point 1, set z to H/2.
- 4 In row Point 2, set r to Rhf+Lm+Lpc and z to H/2.

#### Cut Line 2D 2

- I In the **Results** toolbar, click Cut Line 2D.
- 2 In the Settings window for Cut Line 2D, locate the Line Data section.
- 3 In row Point I, set z to H.
- 4 In row Point 2, set r to Rhf+Lm+Lpc and z to H.

#### Concentration lumb

- I In the Results toolbar, click \( \subseteq \text{ID Plot Group.} \)
- 2 In the Settings window for ID Plot Group, type Concentration Jump in the Label text field.

#### At H/2

- I Right-click Concentration Jump and choose Line Graph.
- 2 In the Settings window for Line Graph, type At H/2 in the Label text field.
- 3 Locate the Data section. From the Dataset list, choose Cut Line 2D 1.
- 4 Locate the x-Axis Data section. From the Parameter list, choose Expression.
- 5 In the Expression text field, type r.
- 6 Click to expand the Coloring and Style section. From the Width list, choose 2.

- 7 Click to expand the **Legends** section. Select the **Show legends** check box.
- 8 From the Legends list, choose Manual.
- **9** In the table, enter the following settings:

Leg				
Αt	half	fiber	length	

#### At H

- I In the Model Builder window, right-click Concentration Jump and choose Line Graph.
- 2 In the Settings window for Line Graph, type At H in the Label text field.
- 3 Locate the Data section. From the Dataset list, choose Cut Line 2D 2.
- 4 Click to expand the Title section. From the Title type list, choose None.
- 5 Locate the x-Axis Data section. From the Parameter list, choose Expression.
- **6** In the **Expression** text field, type r.
- 7 Locate the Coloring and Style section. From the Width list, choose 2.
- **8** Locate the **Legends** section. Select the **Show legends** check box.
- 9 From the Legends list, choose Manual.
- **10** In the table, enter the following settings:

### Legends At outlet

II In the Concentration Jump toolbar, click  **Plot**.