

# Lithium-Ion Battery Rate Capability

A battery's possible energy and power outputs are critical to consider when deciding in which type of device it can be used.

A cell with high rate capability is able to generate a considerable amount of power, as it suffers from little polarization (voltage loss) even at high current loads. In contrast, a low rate-capability cell has the opposite behavior. The former cell type is said to be power optimized, while the latter type is energy optimized.

Characteristic for energy-optimized cells is that these have more capacity, and are thus able to supply more energy, but only for mild loads. Therefore, energy-optimized batteries are more suitable for portable electronics, for example, cell phones. The power energyoptimized ones fits, for example, power-demanding hybrid-electric vehicles better. The difference between these two types of cells is illustrated in Figure 1.

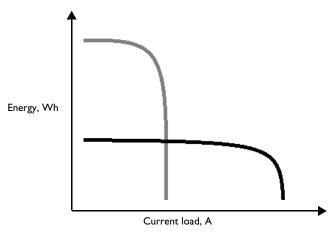


Figure 1: Comparison of energy outputs. Energy optimized cells (gray) can supply more energy but for lower current loads. Power optimized cells (black) work fine for higher current loads but can only provide a fraction of the energy.

This application performs a rate capability investigation of two lithium-ion battery cell designs using the Lithium-Ion Battery interface. You can also learn more about how to study rate capability with the Lithium-Ion Battery Internal Resistance application.

The model is set up for both MCMB/LMO and LTO/NMC battery cells. The materials are available from the Battery Material Library and mainly default settings are selected. The model domains consist of:

- Negative porous electrode:
  - Cell 1) Graphite, MCMB (Li<sub>x</sub>C<sub>6</sub> graphite) active material and electronic conductor.
  - Cell 2) Lithium-titanate, LTO (Li<sub>4</sub>Ti<sub>5</sub>O<sub>12</sub>) active material and electronic conductor.
- Separator.
- Positive porous electrode:
  - Cell 1) LMO (LiMn<sub>2</sub>O<sub>4</sub> spinel) active material, electronic conductor, and filler.
  - $Cell\,2)\,NMC\,(LiNi_{1/3}Mn_{1/3}Co_{1/3}O_2)\,active\,\,material,\,electronic\,conductor,\,and\,filler.$
- Electrolyte: 1.0 M LiPF<sub>6</sub> in EC:DEC (1:1 by weight)

The upper and lower cutoff voltages are set to 4.1 V and 3.3 V, respectively, for MCMB/ LMO and 3.3 V and 0.5 V, respectively, for LTO/NMC. The cutoff voltages correspond to the potential difference between the open-circuit potentials of the positive and negative electrode active materials when the battery is either completely charged or fully discharged.

The Lithium-Ion Battery interface accounts for:

- Electronic conduction in the electrodes
- Ionic charge transport in the electrodes and electrolyte/separator
- Material transport in the electrolyte, allowing for the introduction of the effects of concentration on ionic conductivity and concentration overpotential
- Material transport within the spherical particles that form the electrodes
- Butler-Volmer electrode kinetics using experimentally measured discharge curves for the equilibrium potential.

To investigate the rate capability, the battery is discharged from its fully charged state and charged from its fully discharge state. This is done for different current loads, defined in terms of C-rate with 1C being the current load to discharge a fully charged battery completely in 1 hour. This model bases the C-rate on the battery capacity,  $Q_B$ . For a 12 Ah battery 1C is thus equal to 12 A. The same definition is used in the Initial Cell Charge Distribution feature that is used in this model. It is also this feature that allows you to have initial cell state-of-charge (SOC) as a model input.

The energy and power outputs during the discharge are calculated and investigated in a Ragone plot. A Global ODEs and DAEs interface is used to calculate the energy output according to Equation 1.

$$W = \int_{0}^{t} (I \cdot E_{\text{cell}}) dt \tag{1}$$

The power output is computed by dividing the energy with the total discharge time.

An Event interface is also used to restrict the operation of the battery within the upper and lower cutoff voltages.

More battery parameters and additional variable definitions used here are found in the Lithium-Ion Battery Seed application.

## STUDY SETTINGS

A parametric sweep where the current load is varied is included in the existing study.

## Results and Discussion

The current loads applied on the cell are 0.01C, 0.1C, 0.5C, 1C, 2C, 5C, and 10C. At discharge the initial cell voltage is set at the upper cutoff voltage, 4.1 V, and at charge to the lower cutoff voltage, 3.3 V, for the MCMB/LMO battery cell. In Figure 2, the cell voltage for the discharge loads is shown for the MCMB/LMO cell. A clear increase in

polarization (voltage drop) with increased load is observed. Compared to the open-circuit voltage curve, the capacity utilization decreases considerably with increased load as well.

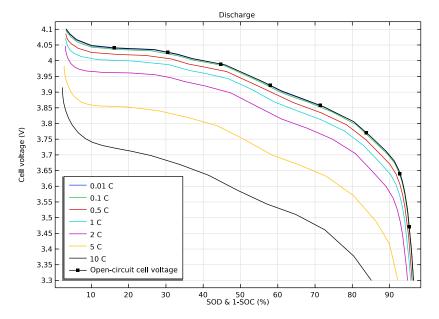


Figure 2: Cell voltage during 0.01C, 0.1C, 1C, 2C, 5C, and 10C discharge current load for the MCMB/LMO battery cell.

For the LTO/NMC battery cell, the initial cell voltage is set to the upper cutoff voltage, 3.2 V, at discharge and to the lower cutoff voltage, 0.5 V, at charge. In Figure 3, the cell voltage for the discharge loads is shown for the LTO/NMC cell. The observed increase in polarization with current load is slightly higher for this battery design. Less capacity is also discharged.

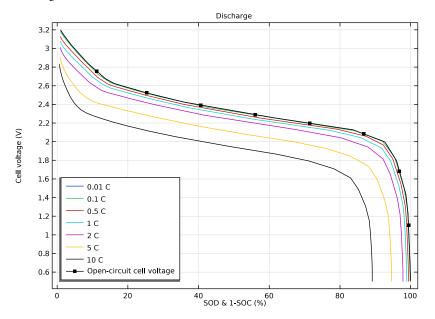


Figure 3: Cell voltage during 0.01C, 0.1C, 1C, 2C, 5C, and 10C discharge current load for the LTO/NMC battery cell.

Figure 4 is a Ragone plot displaying both battery designs' energy versus power output. The shape of the plot is characteristic for batteries. With increased energy output less power is obtained and vice versa. The shape of the Ragone plot can change drastically if the battery design is altered. A comparison of the MCMB/LMO and LTO/NMC data shows that the energy density is considerably lower in the LTO/NMC cell. This is mainly explained by the lower cell voltage of the cell (see Figure 2 and Figure 3). Improved rate capability would shift the slope further to the right along the x-axis, at the same time as the whole curve is shifted downward. The LTO/NMC cell has, despite the lower energy density, also worse rate capability. The rather small change in energy density with current load (~10%) for both cells indicates that both are rather power-optimized. To achieve

better rate capability other design features than electrode chemistry can be changed, this is described in the Lithium-Ion Battery Internal Resistance application.

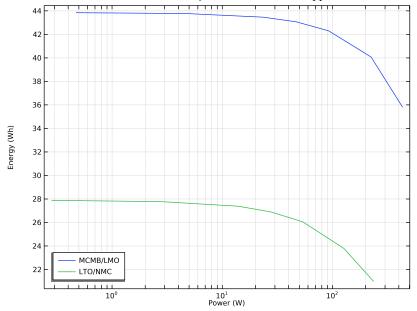


Figure 4: Ragone plot for the MCMB/LMO and LTO/NMC battery cells.

The charge behavior is normally harder to put into the context of rate capability. This is illustrated for the MCMB/LMO battery cell in Figure 5. The polarization is slightly more pronounced compared to discharge. However, most striking is that the charged capacity is considerably lower than the discharged capacity (less of SOC window is utilized). This mainly has to do with the shape of the open-circuit potential curves of the electrode active materials. The low capacity usage normally means that the active electrode material can handle peaks of medium-high current load, where the cell voltage exceeds that of a fully

charged cell (>4.1 V), given that the voltage is within the stability window of the electrolyte.

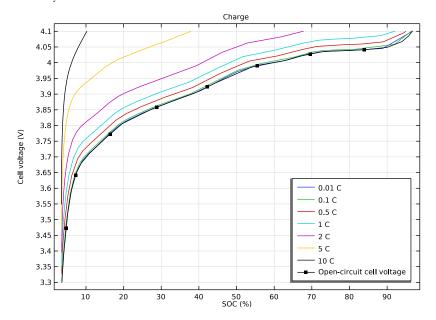


Figure 5: Cell voltage during 0.01C, 0.1C, 1C, 2C, 5C, and 10C charge current load for the MCMB/LMO battery cell.

The cell voltage at charge load for the LTO/NMC cell is displayed in Figure 6. The charged capacity is also lower than the discharged capacity for this cell design, however, the polarization is in the same magnitude as for the discharge.

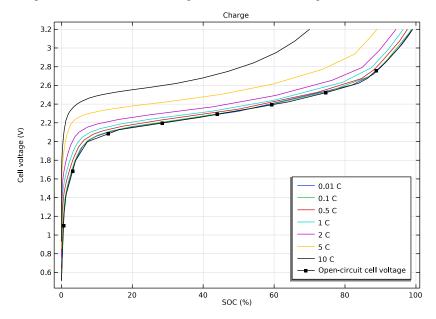


Figure 6: Cell voltage during 0.01C, 0.1C, 1C, 2C, 5C, and 10C charge current load for the LTO/NMC battery cell.

Application Library path: Battery\_Design\_Module/Batteries,\_Lithium-Ion/ li battery rate capability

# Modeling Instructions

#### APPLICATION LIBRARIES

- I From the File menu, choose Application Libraries.
- 2 In the Application Libraries window, select Battery Design Module>Batteries, Lithium-Ion> li\_battery\_seed in the tree.
- 3 Click Open.

#### **GLOBAL DEFINITIONS**

Add parameters for controlling the C-rate as well as the upper and lower cutoff voltages for the battery cell.

## Parameters 1

- I In the Model Builder window, under Global Definitions click Parameters I.
- 2 In the Settings window for Parameters, locate the Parameters section.
- **3** In the table, enter the following settings:

Name	Expression	Value	Description
а	1	I	C-factor for C-rate calculation
Ecell_up	4.1[V]	4.1 V	Upper cutoff voltage
Ecell_low	3.3[V]	3.3 V	Lower cutoff voltage

Also modify the parameter value for Ecell\_init as follows:

**4** In the table, enter the following settings:

Name	Expression	Value	Description
Ecell_init	<pre>if(a&gt;0,Ecell_low, Ecell_up)</pre>	3.3 V	Initial cell voltage

## **DEFINITIONS (COMPI)**

Load the variables from a text file.

## Variables 1

- I In the Model Builder window, under Component I (compl) right-click Definitions and choose Variables.
- 2 In the Settings window for Variables, locate the Variables section.
- 3 Click Load from File.
- 4 Browse to the model's Application Libraries folder and double-click the file li\_battery\_management\_variables.txt.

## LITHIUM-ION BATTERY (LIION)

Electrode Current -Current Load Rates

- I In the Model Builder window, under Component I (compl)>Lithium-lon Battery (liion) click Electrode Current I.
- 2 In the Settings window for Electrode Current, type Electrode Current Current Load Rates in the Label text field.

**3** Locate the **Electrode Current** section. In the  $I_{\text{s.total}}$  text field, type liion.I\_1C\*a.

Porous Electrode I

In the **Particle Intercalation** nodes of the **Porous Electrode** features, it is useful to enable fast assembly in the particle dimension option. This option enables an alternative method for assembling of the diffusion equation in the particle dimension, that typically decreases computation time for 1D models. Note that the same diffusion equations are solved for regardless of assembly method. Additionally, specify the reference exchange current density for the electrode kinetics in the **Porous Electrode Reaction** nodes.

Particle Intercalation 1

- I In the Model Builder window, expand the Porous Electrode I node, then click Particle Intercalation I.
- 2 In the Settings window for Particle Intercalation, click to expand the Particle Discretization section.
- 3 Select the Fast assembly in particle dimension check box.

Porous Electrode Reaction 1

- I In the Model Builder window, click Porous Electrode Reaction I.
- 2 In the Settings window for Porous Electrode Reaction, locate the Electrode Kinetics section.
- **3** In the  $i_{0 \text{ ref}}(T)$  text field, type i0ref\_neg.

Particle Intercalation I

- I In the Model Builder window, expand the Porous Electrode 2 node, then click Particle Intercalation I.
- 2 In the Settings window for Particle Intercalation, locate the Particle Discretization section.
- 3 Select the Fast assembly in particle dimension check box.

Porous Electrode Reaction I

- I In the Model Builder window, click Porous Electrode Reaction I.
- 2 In the Settings window for Porous Electrode Reaction, locate the Electrode Kinetics section.
- **3** In the  $i_{0,ref}(T)$  text field, type iOref\_pos.

## COMPONENT I (COMPI)

For the rate capability investigation a Global equation that calculates the cumulative energy is set up.

#### ADD PHYSICS

- I In the Home toolbar, click open the Add Physics window.
- 2 Go to the Add Physics window.
- 3 In the tree, select Mathematics>ODE and DAE Interfaces>Global ODEs and DAEs (ge).
- 4 Click Add to Component I in the window toolbar.

## **CUMULATIVE ENERGY**

In the Settings window for Global ODEs and DAEs, type Cumulative Energy in the Label text field.

## Global Equations 1

- I In the Model Builder window, under Component I (compl)>Cumulative Energy (ge) click Global Equations 1.
- 2 In the Settings window for Global Equations, locate the Global Equations section.
- **3** In the table, enter the following settings:

Name	f(u,ut,utt,t) (I)	Initial value (u_0) (1)	Initial value (u_t0) (1/s)	Description
W	Wt- abs(pos_cc(liion.I ts_ec1))*Ecell	0	0	

- 4 Locate the Units section. Click Define Dependent Variable Unit.
- 5 In the Dependent variable quantity table, enter the following settings:

Dependent variable quantity	Unit
Custom unit	A*V*s

- 6 Click Define Source Term Unit.
- 7 In the Source term quantity table, enter the following settings:

Source term quantity	Unit
Custom unit	A*V

# COMPONENT I (COMPI)

Add an Events interface to control the cutoff voltages.

## ADD PHYSICS

I Go to the Add Physics window.

- 2 In the tree, select Mathematics>ODE and DAE Interfaces>Events (ev).
- 3 Click Add to Component I in the window toolbar.
- 4 In the Home toolbar, click Add Physics to close the Add Physics window.

## EVENTS (EV)

Implicit Event 1

Define the cutoff at charge, STOP CH.

- I Right-click Component I (compl)>Events (ev) and choose Implicit Event.
- 2 In the Settings window for Implicit Event, locate the Event Conditions section.
- **3** In the **Condition** text field, type STOP\_CH>0.

Implicit Event 2

Define the cutoff at discharge, STOP DCH.

- I In the Physics toolbar, click A Global and choose Implicit Event.
- 2 In the Settings window for Implicit Event, locate the Event Conditions section.
- **3** In the **Condition** text field, type STOP\_DCH>0.

Indicator States 1

Define the values of cell voltage, Ecell, for the cutoffs.

- I In the Physics toolbar, click A Global and choose Indicator States.
- 2 In the Settings window for Indicator States, locate the Indicator Variables section.
- **3** In the table, enter the following settings:

Name	g(v,vt,vtt,t)	Initial value (u0)	Description
STOP_DCH	Ecell_low-comp1.Ecell	0	
STOP_CH	comp1.Ecell-Ecell_up	0	

## STUDY I

Start by adding a Parametric sweep to the Study node.

In order to investigate several current loads, use a number of high initial voltages with discharge currents, and a number of low initial voltages with charge currents. Voltages and current loads are available in a text file.

Parametric Sweep

I In the Study toolbar, click Parametric Sweep.

- 2 In the Settings window for Parametric Sweep, locate the Study Settings section.
- 3 Click Load from File.
- 4 Browse to the model's Application Libraries folder and double-click the file li\_battery\_rate\_capability\_parametric\_sweep.txt.

## Step 1: Current Distribution Initialization

Shut off the Events and Cumulative Energy Density interfaces in the first study step.

- I In the Model Builder window, click Step I: Current Distribution Initialization.
- 2 In the Settings window for Current Distribution Initialization, locate the Physics and Variables Selection section.
- 3 In the table, clear the Solve for check boxes for Cumulative Energy (ge) and Events (ev).

## Step 2: Time Dependent

Enter the times the model should be solved for in the Time Dependent (second) study step.

- I In the Model Builder window, click Step 2: Time Dependent.
- 2 In the Settings window for Time Dependent, locate the Study Settings section.
- 3 In the Output times text field, type 0 500000.

Solution I (soll)

Select the following time-dependent settings to speed up the simulation and to save the solution.

- I In the Study toolbar, click Show Default Solver. Store the actual steps taken by the solver to make sure to capture any sudden steep voltage changes.
- 2 In the Model Builder window, expand the Solution I (soll) node, then click Time-Dependent Solver I.
- 3 In the Settings window for Time-Dependent Solver, locate the General section.
- 4 From the Times to store list, choose Steps taken by solver. Store only every 3rd time step. This reduces the solution and resulting file size.
- 5 In the Store every Nth step text field, type 3.
- **6** Click to expand the **Time Stepping** section. Select the **Initial step** check box.
- 7 In the Event tolerance text field, type 1e-3.
- 8 Select the Nonlinear controller check box.

9 Click to expand the Output section. Right-click Study I>Solver Configurations> Solution I (soll)>Time-Dependent Solver I and choose Stop Condition.

Add a Stop Condition defined by the Events interface.

- **10** In the **Settings** window for **Stop Condition**, locate the **Stop Events** section.
- II In the table, select the Active check boxes for Events (ev)/Implicit Event I and Events (ev)/Implicit Event 2.
- 12 Locate the Output at Stop section. Clear the Add warning check box.

## MESH I

- I In the Model Builder window, under Component I (compl) click Mesh I.
- 2 In the Settings window for Mesh, locate the Sequence Type section.
- 3 From the list, choose User-controlled mesh.

## Size 1

- I In the Model Builder window, under Component I (compl)>Mesh I click Size I.
- 2 In the Settings window for Size, locate the Element Size section.
- 3 From the Predefined list, choose Extremely fine.
- 4 Click Build All.

## STUDYI

- I In the Model Builder window, click Study I.
- 2 In the Settings window for Study, locate the Study Settings section.
- 3 Clear the Generate default plots check box.
- 4 Clear the Generate convergence plots check box.
- 5 In the Study toolbar, click **Compute**.

Parametric Solutions 1 (sol3)

In the Model Builder window, under Study I>Solver Configurations right-click Parametric Solutions I (sol3) and choose Solution>Copy.

Copied Parametric Solutions MCMB/LMO

- I In the Model Builder window, under Study I>Solver Configurations click
  Parametric Solutions I Copy I (sol18).
- 2 In the **Settings** window for **Solution**, type Copied Parametric Solutions MCMB/LMO in the **Label** text field.

#### RESULTS

## Cell Voltages Discharge MCMB/LMO

- I In the Home toolbar, click Add Plot Group and choose ID Plot Group.
- 2 In the Settings window for ID Plot Group, type Cell Voltages Discharge MCMB/LMO in the Label text field.
- 3 Locate the Data section. From the Dataset list, choose None.
- 4 Click to expand the **Title** section. From the **Title type** list, choose **Manual**.
- 5 In the Title text area, type Discharge.
- **6** Locate the **Plot Settings** section.
- 7 Select the x-axis label check box. In the associated text field, type SOD & 1-SOC (%).
- 8 Select the y-axis label check box. In the associated text field, type Cell voltage (V).
- **9** Locate the **Legend** section. From the **Position** list, choose **Lower left**.

#### Global I

- I Right-click Cell Voltages Discharge MCMB/LMO and choose Global.
- 2 In the Settings window for Global, locate the Data section.
- 3 From the Dataset list, choose Study I/Copied Parametric Solutions MCMB/LMO (sol18).
- 4 From the Parameter selection (a) list, choose From list.
- 5 In the Parameter values (a (C)) list, choose -0.01, -0.1, -0.5, -1, -2, -5, and -10.
- 6 Click Replace Expression in the upper-right corner of the y-Axis Data section. From the menu, choose Component I (compl)>Definitions>Variables>Ecell - Battery cell voltage -٧.
- 7 Locate the x-Axis Data section. From the Axis source data list, choose Inner solutions.
- 8 From the Parameter list, choose Expression.
- **9** In the **Expression** text field, type (1-SOCcell)\*100.
- 10 Click to expand the Legends section. From the Legends list, choose Evaluated.
- II In the **Legend** text field, type eval(-a) C.

## Global 2

- I In the Model Builder window, right-click Cell Voltages Discharge MCMB/LMO and choose Global.
- 2 In the Settings window for Global, locate the Data section.
- 3 From the Dataset list, choose Study I/Copied Parametric Solutions MCMB/LMO (sol18).
- 4 From the Parameter selection (a) list, choose First.

- 5 Click Replace Expression in the upper-right corner of the y-Axis Data section. From the menu, choose Component I (compl)>Definitions>Variables>EOCVcell Open-circuit cell voltage, coulombic V.
- 6 Locate the x-Axis Data section. From the Axis source data list, choose Inner solutions.
- 7 From the Parameter list, choose Expression.
- 8 In the Expression text field, type (1-SOCcell)\*100.
- 9 Click to expand the Coloring and Style section. From the Color list, choose Black.
- 10 Find the Line markers subsection. From the Marker list, choose Point.
- II From the Positioning list, choose Interpolated.
- 12 Locate the Legends section. From the Legends list, choose Manual.
- **I3** In the table, enter the following settings:

Legends			
Open-circuit	cell	voltage	

14 In the Cell Voltages Discharge MCMB/LMO toolbar, click Plot.

Global Evaluation 2

Create a Ragone plot as follows:

- I In the Results toolbar, click (8.5) Global Evaluation.
- 2 In the Settings window for Global Evaluation, locate the Data section.
- 3 From the Dataset list, choose Study I/Parametric Solutions I (sol3).
- 4 From the Parameter selection (a) list, choose Manual.
- 5 In the Parameter indices (1-14) text field, type range (1,1,7).
- **6** From the **Time selection** list, choose **Last**.
- 7 Locate the **Expressions** section. In the table, enter the following settings:

Expression	Unit	Description
W	W*h	Energy
W/t	W	Power

8 Click ▼ next to **= Evaluate**, then choose **New Table**.

Ragone Plot

- I In the Results toolbar, click \top ID Plot Group.
- 2 In the Settings window for ID Plot Group, type Ragone Plot in the Label text field.

- 3 Locate the Title section. From the Title type list, choose None.
- 4 Locate the Plot Settings section.
- **5** Select the **x-axis label** check box. In the associated text field, type **Power** (W).
- 6 Select the y-axis label check box. In the associated text field, type Energy (Wh).
- 7 Locate the Axis section. Select the x-axis log scale check box.

## Table Graph 1

- I Right-click Ragone Plot and choose Table Graph.
- 2 In the Settings window for Table Graph, locate the Data section.
- 3 From the Table list, choose Table 2.
- 4 From the x-axis data list, choose Power (W).
- 5 From the Plot columns list, choose Manual.
- 6 In the Columns list, select Energy (W\*h).
- 7 Click to expand the **Legends** section. Select the **Show legends** check box.
- 8 From the Legends list, choose Manual.
- **9** In the table, enter the following settings:

# Legends MCMB/LMO

10 In the Ragone Plot toolbar, click Plot.

#### **GLOBAL DEFINITIONS**

Benchmark the MCMB/LMO cell against a LTO/NMC cell.

Add the two materials from the Battery Material Library.

## ADD MATERIAL

- I In the Home toolbar, click **‡ Add Material** to open the **Add Material** window.
- 2 Go to the Add Material window.
- 3 In the tree, select Battery>Electrodes>LTO, Li4Ti5O12 (Negative, Li-ion Battery).
- **4** Click the right end of the **Add to Component** split button in the window toolbar.
- 5 From the menu, choose Add to Global Materials.
- 6 In the tree, select Battery>Electrodes>NMC 111, LiNi0.33Mn0.33Co0.3302 (Positive, Liion Battery).
- 7 Click the right end of the **Add to Component** split button in the window toolbar.

- 8 From the menu, choose Add to Global Materials.
- 9 In the Home toolbar, click 👯 Add Material to close the Add Material window.

## MATERIALS

Material Link 2 (matlnk2)

- I In the Model Builder window, expand the Component I (compl)>Materials node, then click Material Link 2 (matlnk2).
- 2 In the Settings window for Material Link, locate the Link Settings section.
- 3 From the Material list, choose LTO, Li4Ti5012 (Negative, Li-ion Battery) (mat4).

Material Link 3 (matlnk3)

- I In the Model Builder window, click Material Link 3 (matlnk3).
- 2 In the Settings window for Material Link, locate the Link Settings section.
- 3 From the Material list, choose NMC 111, LiNi0.33Mn0.33Co0.3302 (Positive, Liion Battery) (mat5).

#### **GLOBAL DEFINITIONS**

Adjust the upper and lower cutoff voltages to the new chemistry.

Parameters 1

- I In the Model Builder window, under Global Definitions click Parameters I.
- 2 In the Settings window for Parameters, locate the Parameters section.
- **3** In the table, enter the following settings:

Name	Expression	Value	Description
Ecell_up	3.2[V]	3.2 V	Upper cutoff voltage
Ecell_low	0.5[V]	0.5 V	Lower cutoff voltage

## LITHIUM-ION BATTERY (LIION)

Initial Cell Charge Distribution I

The negative LTO electrode material does not cause as pronounced SEI layer formation. This means that the cyclable lithium loss at assemble and excess negative electrode material can both be set to zero.

I In the Model Builder window, under Component I (compl)>Lithium-Ion Battery (liion) click Initial Cell Charge Distribution I.

- 2 In the Settings window for Initial Cell Charge Distribution, locate the Battery Cell Electrode Balancing section.
- 3 In the  $f_{\text{host,neg,ex}}$  text field, type 0.
- 4 In the  $f_{\text{cycl loss}}$  text field, type 0.

#### STUDY

In the **Home** toolbar, click **Compute**.

## RESULTS

Cell Voltages Discharge LTO/NMC

- I In the Model Builder window, right-click Cell Voltages Discharge MCMB/LMO and choose Duplicate.
- 2 In the Settings window for ID Plot Group, type Cell Voltages Discharge LTO/NMC in the Label text field.

#### Global I

- I In the Model Builder window, expand the Cell Voltages Discharge LTO/NMC node, then click Global I.
- 2 In the Settings window for Global, locate the Data section.
- 3 From the Dataset list, choose Study I/Parametric Solutions I (sol3).

#### Global 2

- I In the Model Builder window, click Global 2.
- 2 In the Settings window for Global, locate the Data section.
- 3 From the Dataset list, choose Study I/Parametric Solutions I (sol3).
- 4 In the Cell Voltages Discharge LTO/NMC toolbar, click  **Plot**.

#### Global Evaluation 2

Update the Ragone plot as follows:

In the Model Builder window, under Results>Derived Values right-click Global Evaluation 2 and choose Evaluate>New Table.

## Table Graph 2

- I In the Model Builder window, under Results>Ragone Plot right-click Table Graph I and choose **Duplicate**.
- 2 In the Settings window for Table Graph, locate the Data section.
- 3 From the Table list, choose Table 3.

**4** Locate the **Legends** section. In the table, enter the following settings:

Legends LTO/NMC

5 In the Ragone Plot toolbar, click Plot.

# Ragone Plot

- I In the Model Builder window, click Ragone Plot.
- 2 In the Settings window for ID Plot Group, locate the Legend section.
- 3 From the Position list, choose Lower left.
- 4 In the Ragone Plot toolbar, click Plot.

## Cell Voltages Charge MCMB/LMO

- I In the Model Builder window, right-click Cell Voltages Discharge MCMB/LMO and choose Duplicate.
- 2 In the Settings window for ID Plot Group, type Cell Voltages Charge MCMB/LMO in the Label text field.
- **3** Locate the **Title** section. In the **Title** text area, type Charge.
- 4 Locate the Plot Settings section. In the x-axis label text field, type SOC (%).

#### Global I

- I In the Model Builder window, expand the Cell Voltages Charge MCMB/LMO node, then click Global I.
- 2 In the Settings window for Global, locate the Data section.
- 3 In the Parameter values (a (C)) list, choose 0.01, 0.1, 0.5, 1, 2, 5, and 10.
- 4 Locate the x-Axis Data section. In the Expression text field, type SOCcell\*100.
- **5** Locate the **Legends** section. In the **Legend** text field, type eval(a) C.

## Global 2

- I In the Model Builder window, click Global 2.
- 2 In the Settings window for Global, locate the x-Axis Data section.
- **3** In the **Expression** text field, type SOCcell\*100.

## Cell Voltages Charge MCMB/LMO

- I In the Model Builder window, click Cell Voltages Charge MCMB/LMO.
- 2 In the Settings window for ID Plot Group, locate the Legend section.
- **3** From the **Position** list, choose **Lower right**.

4 In the Cell Voltages Charge MCMB/LMO toolbar, click Plot.

## Cell Voltages Charge LTO/NMC

- I Right-click Cell Voltages Charge MCMB/LMO and choose Duplicate.
- 2 In the Settings window for ID Plot Group, type Cell Voltages Charge LTO/NMC in the Label text field.

## Global I

- I In the Model Builder window, expand the Cell Voltages Charge LTO/NMC node, then click Global I.
- 2 In the Settings window for Global, locate the Data section.
- 3 From the Dataset list, choose Study I/Parametric Solutions I (sol3).

## Global 2

- I In the Model Builder window, click Global 2.
- 2 In the Settings window for Global, locate the Data section.
- 3 From the Dataset list, choose Study I/Parametric Solutions I (sol3).
- 4 In the Cell Voltages Charge LTO/NMC toolbar, click Plot.